

VANGUARD INITIATIVE

New growth through smart specialisation

**Testing new opportunities and
manufacturing practices with AM**

21-9-2017

TOPICS

- What is the Vanguard Initiative?
- Who is participating?
- How does it work?
- Additive / subtractive high precision and high finishing production
- Next steps

WHAT IS IT?

The Vanguard Initiative for New Growth by Smart Specialisation.

- WHAT – A partnership of European **regions** that want to be frontrunners in the application of **smart specialisation** as a strategic principle in European innovation and industrial policy to promote new growth through a **bottom-up** dynamics in the regions.
- WHY – need to deliver on **jobs and growth** and foster global competitiveness by investments in strategic priority domains for Europe's industrial future (with a focus on new pilot activities).
- WHO – **regions** with strong industrial ambitions and **smart specialisation strategies** for their structural renewal.
- HOW – by sharing information to initiate **bottom-up vanguard initiatives**, developing common roadmaps and **multi-level approaches** to stimulate investment and **enabling local clusters** with global potential to develop into world-class clusters

PARTICIPANTS



29 regions in Europe

ASTURIAS
 AUVERGNE — RHONE-
 ALPES
 BADEN - WÜRTTEMBERG
 BASQUE COUNTRY
 CANTABRIA
 CATALONIA
 DALARNA
 EAST-NETHERLANDS
 EMILIA — ROMAGNA
 EUSKADI

FLANDERS
 GALICIA
 LOMBARDY
 MALOPOLSKA
 NAVARRA
 NORD - PAS DE CALAIS
 NORTE
 NORTH RHINE -
 WESTPHALIA
 OSTROBOTHNIA
 PAYS DE LA LOIRE

RANDSTAD REGION
 SAXONY
 SCOTLAND
 SKÅNE
 SOUTH - DENMARK
 SOUTH - NETHERLANDS
 TAMPERE REGION
 UPPER — AUSTRIA
 WALLONIA

VANGUARD: BACKGROUND & RATIONALE

Focus on Advanced Manufacturing (ADMA) & deployment of Key Enabling Technologies

5 Pilot Actions

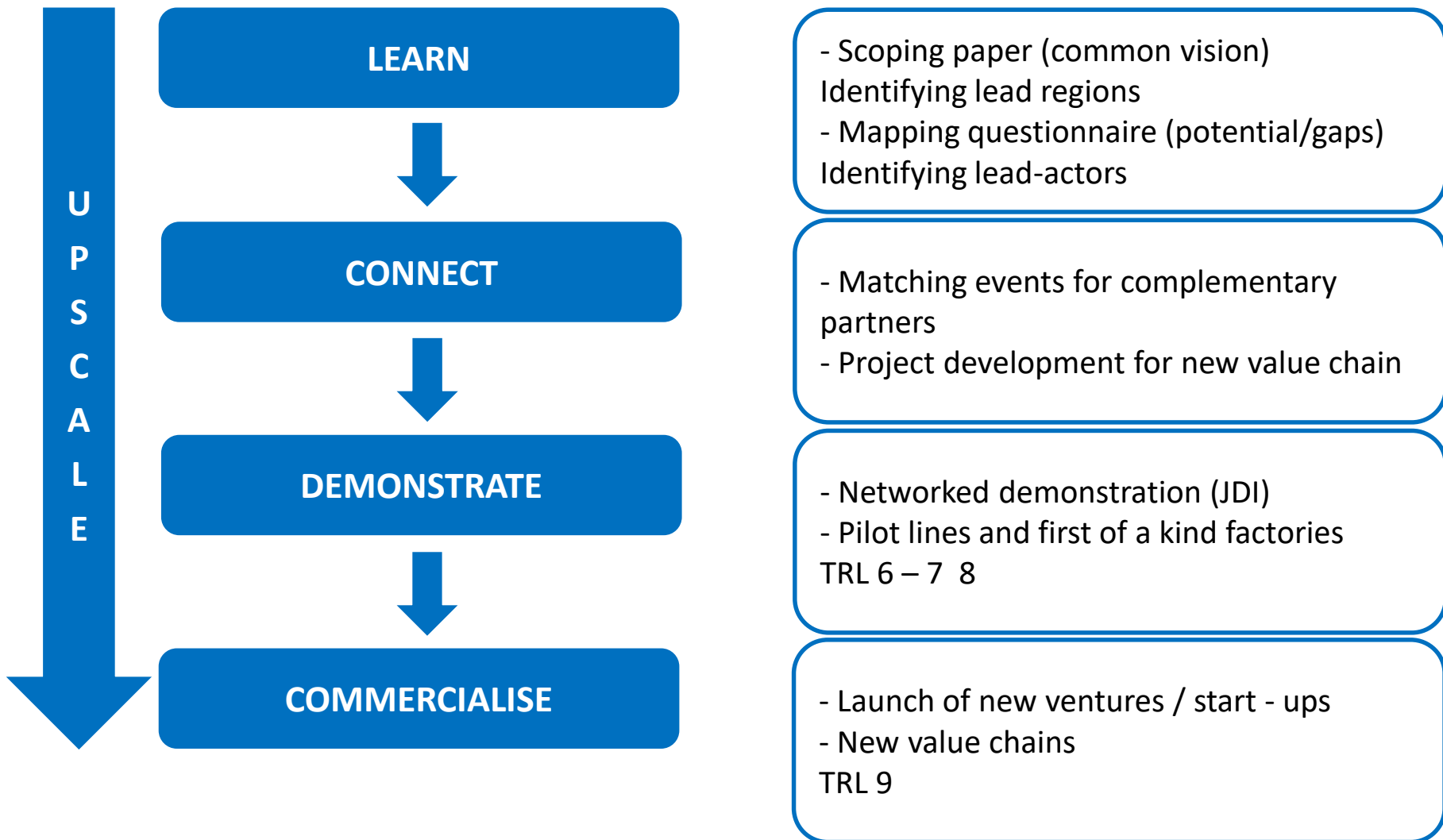
- High Performance Productions with 3D Printing (South-NL, Flanders, Norte)
- Efficient and Sustainable Manufacturing (Lombardy, Catalonia)
- Energy Related Applications in Harsh Environments (Scotland, Basque Country)
- Innovative use of Bio-mass (South Holland / Lombardy)
- New nano-enabled products (Skåne, Tampere)



Rationale

- Medium to high Technology Readiness & High Market Potential
- But ... still fragmented / incomplete value chains + lack of visibility between supply & demand
- ➔ Need to connect & upscale regional efforts to speed up deployment, with focus on demonstration activities (>TRL5)
- ➔ **Objective** ➔ *“to accelerate market uptake of 3DP applications in the EU through industry-led, transregional demonstration platforms”*

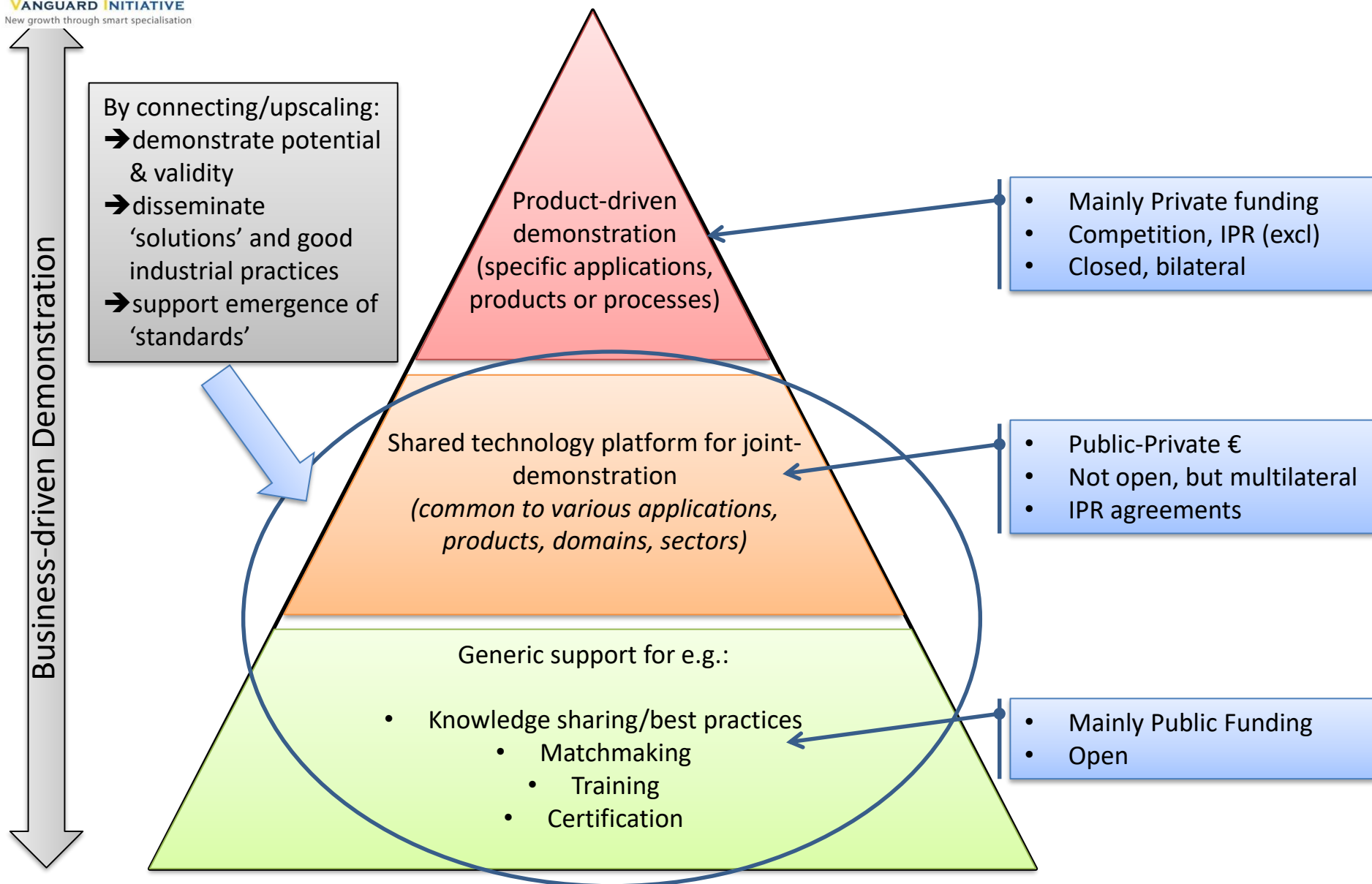
VI METHODOLOGY FOR INTERREGIONAL COOPERATION





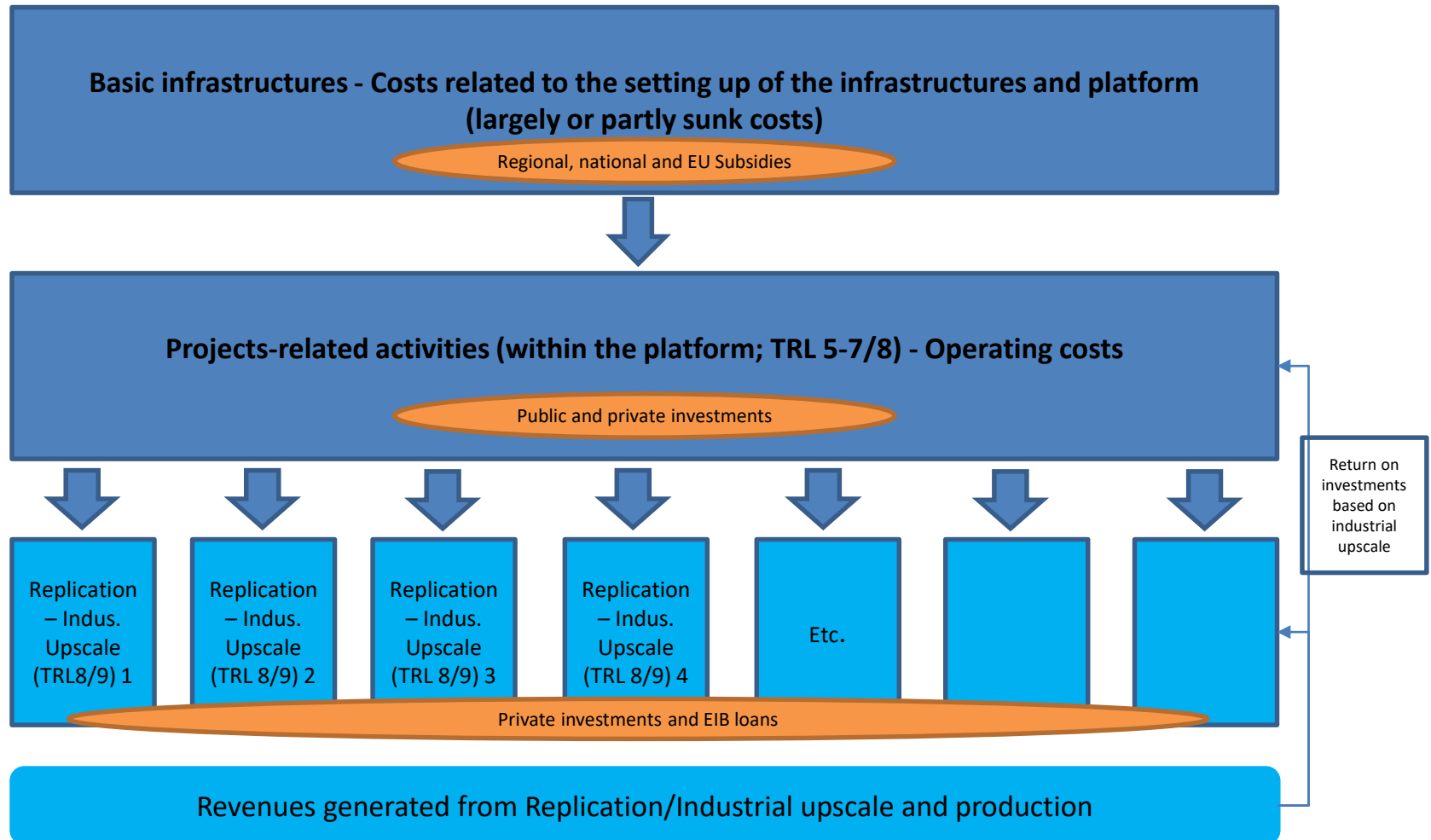
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DEVELOPMENT OF DEMONSTRATION ACTIVITIES

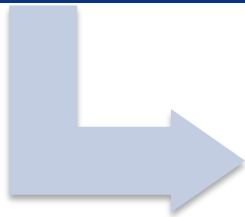


GENERAL FINANCIAL STRUCTURE

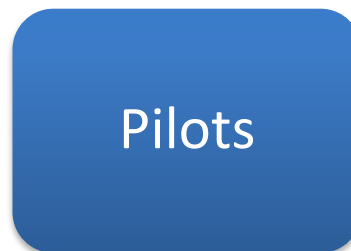
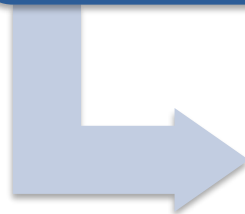
THREE LAYERS



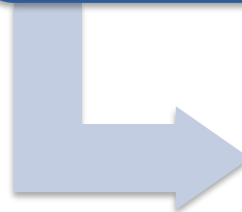
ORGANISATION



- Shared Funding Model

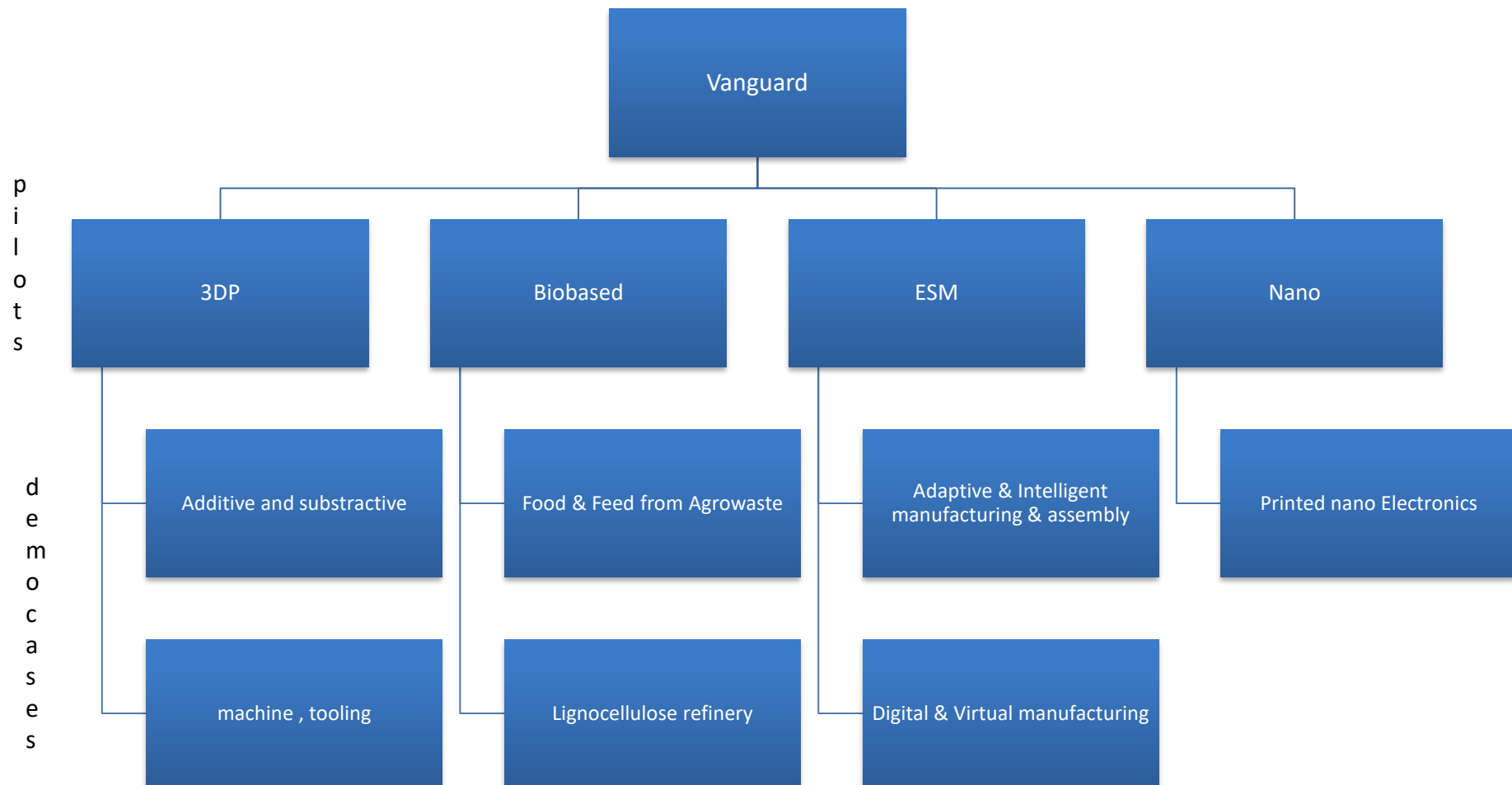


- Action Plans



- Activities

OVERVIEW (EXAMPLE)



DEMOCASE

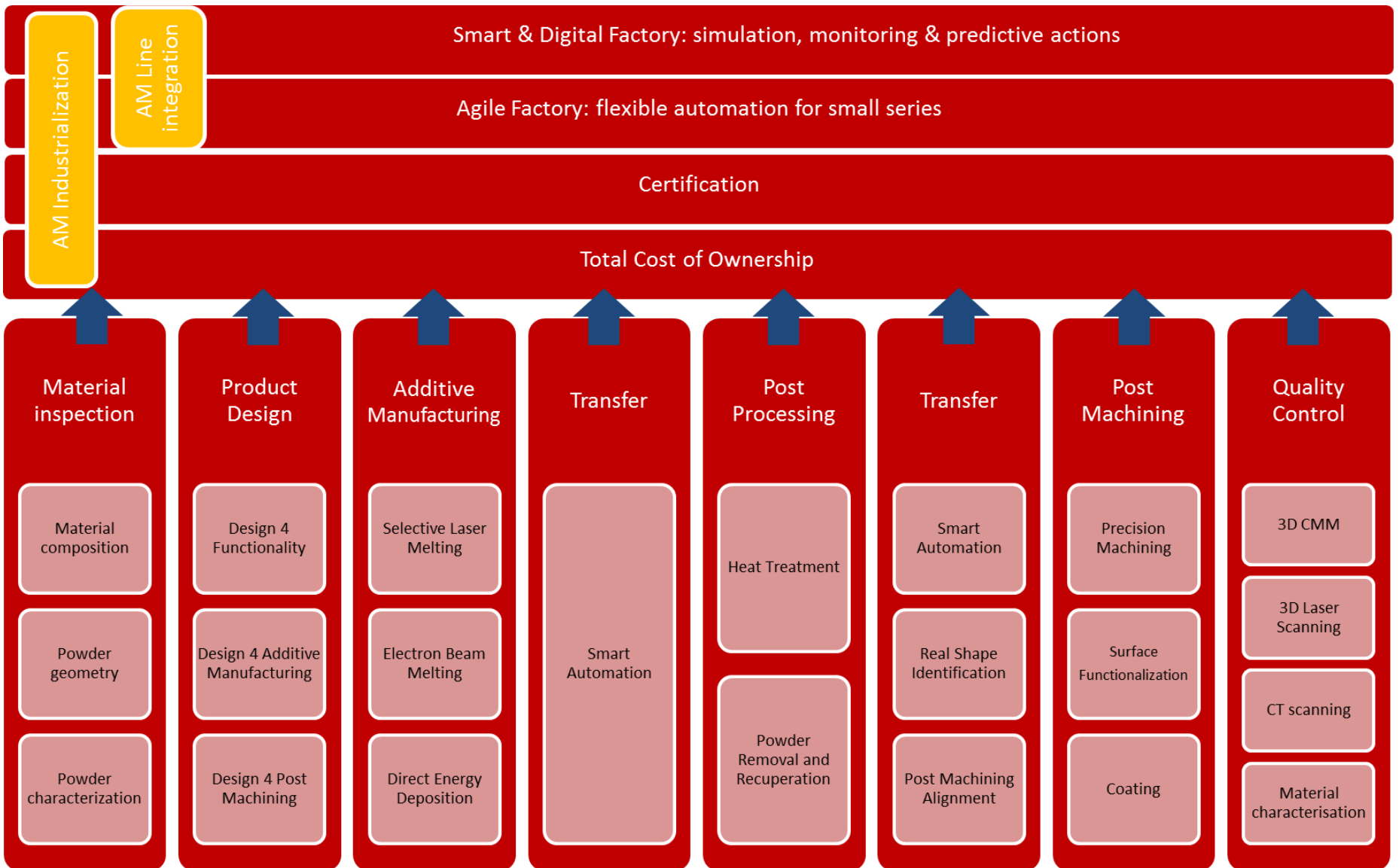
ADDITIVE / SUBSTRUCTIVE HIGH PRECISION & HIGH FINISHING PRODUCTION

Objective:

The ultimate goal is to realise a (digitally) networked production platform able to produce in a cost effective way one piece or small product series with an extreme high precision, finish and added value, combining additive and subtractive technologies for non-market specific applications.

Partners: Flanders, Wallonia, South-Netherlands, Baden –Württemberg, Norte, Saxony, Lombardy, Emilia Romagna, Trentino

SCOPE



ROLE OF THE DEMOCASE

Key questions the case should answer(input from industrial companies):

- How to integrate AM in my production environment?
- How will AM interact with other equipment/processes in my manufacturing company?
- How can AM add-substr help reduce the number of components cq. process steps?
- A lot more value could be created when assembly is taken into scope...
- How to certify the integration of the different blocks?
- How to streamline & co-ordinate further research on the different blocks?
- How to efficiently organize a stable hub infrastructure (incl. a network of infrastructures @ companies) that enables
 - testing new technologies (piloting AND first production series)
 - a thorough understanding of what can be produced in mass
- How to set up infrastructures that are useable and replicable for many applications & by many companies?

POSSIBLE OUTCOME

Goals:

- Improved product quality by 20%.
- Improve 'right first time' capability by 50%.
- Increased robustness of AM-based processes (%)
- Increased resource efficiency (%)
- Increased energy efficiency (%)
- Increased productivity (%)
- High value added component manufacture through multiple net shaping techniques.
- Hybrid machines that include AM processing and multiple quality systems.
- reduce the number of build failures that are currently commonplace.

POSSIBLE OUTCOME

Projects will address:

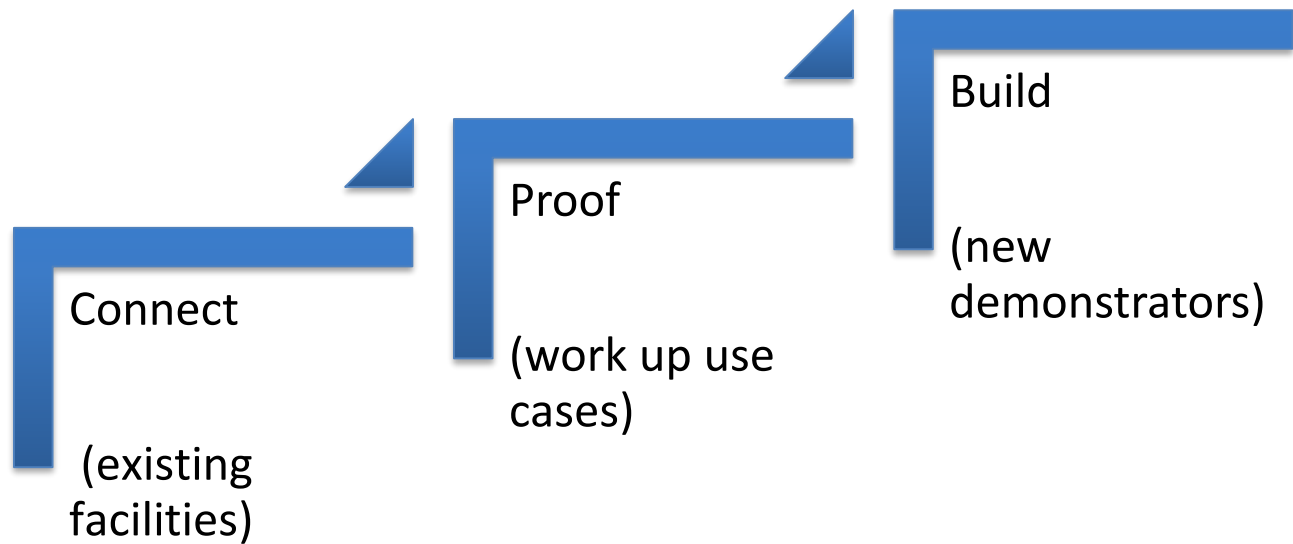
- The quality aspects surrounding AM covering capability, stability and ‘right first time manufacturing’.
- Enrichment of existing commercial CAD-CAM Platforms with new plug-ins and add-ons supporting the integration of AM processes and equipment.
- Multi-scale simulation, multi-physics simulation of the AM process, dynamic simulation of the whole AM system to aid optimal manufacturing performance from early design phase and avoiding costly trial and error runs.
- The prediction and minimisation of distortion, facilitating accurate

Key issues to solve:

- Level of quality regarding material, geometry and surface finish where significant challenges still remain.
- Predictable and unpredictable defects to compromise material properties
- Geometrical prediction following post processing steps.

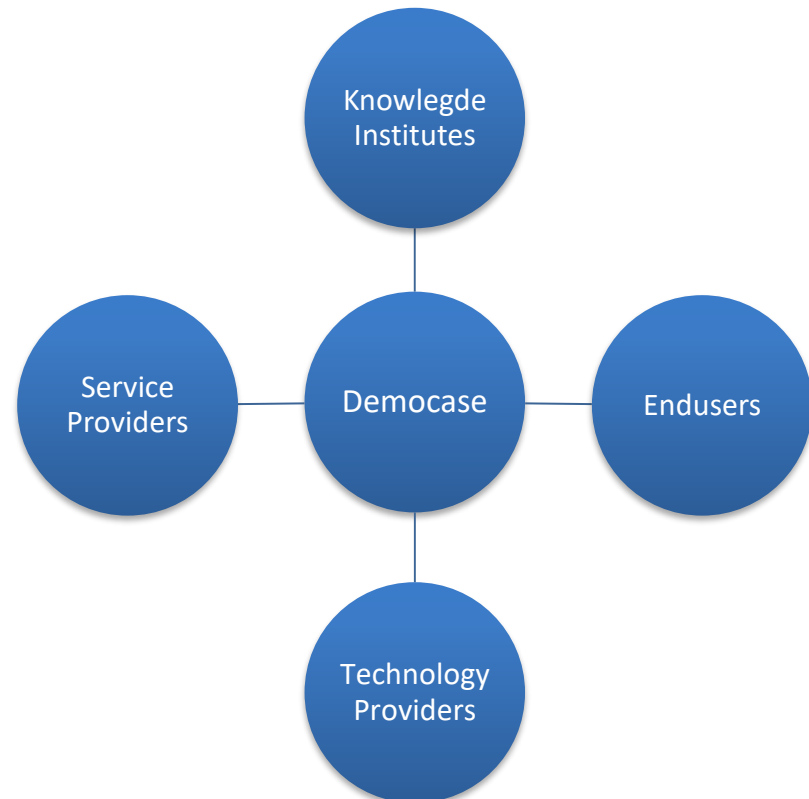
PROJECT PLAN DEMOCASE

3-phase model



Following partners should definitely be included into the project :

- Material (powder, ...) suppliers
- Machine builders/suppliers
- Technology providers
- Service providers
- Customers
- Software & simulation providers
- Quality control providers



RESULTS & PERSPECTIVES

✧ Results YtD

1. Between 25 and 30 Demo Cases identified in five technology fields (pilots)
2. VI Matchmaking event - More than 200 industrial companies from 32 EU regions attended
3. Each business case =
 1. Combination of complementary demonstration facilities / activities / services from various regions
 2. Company (group of companies) accessing / using infrastructure at pre-commercial level (TRL6-8)
 3. Upscaled production [if #2 is succesfull]
4. Three types of business cases:
 1. “Connect smartly and access existing demonstration infrastructures”
 2. “Building brand new demonstration infrastructure”
 3. “Connect existing infrastructure and invest in additional equipment” (hybrid format)

RESULTS & PERSPECTIVES

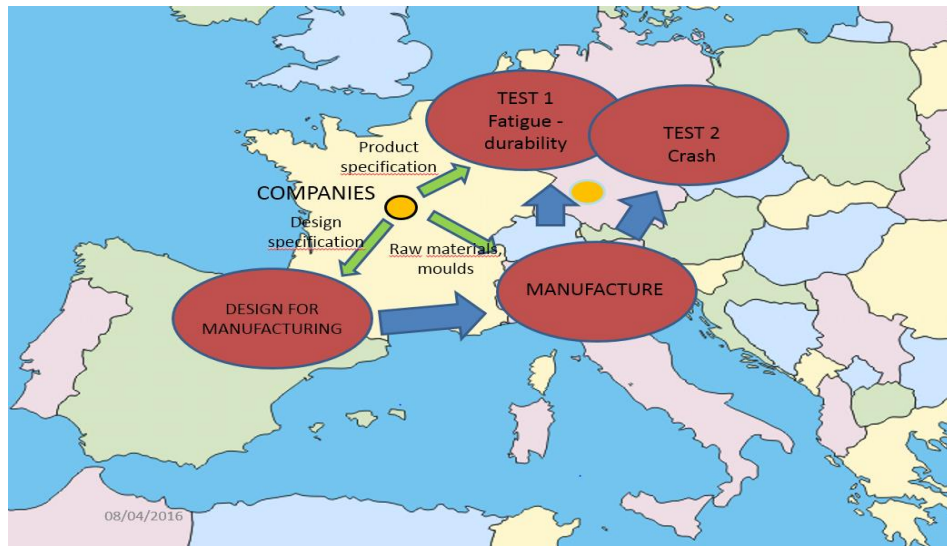
✧ What's in it for my company ?

- Network: new partners & potential lead-users, within & outside the own value chain
- Critical mass (joint-upscaling), lowering risks & uncertainty ...
- Common solutions (IPR, Certification, new funding instruments)
- Support for access to funding, i.e. :
 - H2020 funding (2-3 calls/y) (e.g. Innosup)
 - EIB/EIF funding
 - Combined regional funding, including structural funds
 - Private co-investment

NEXT STEPS

- Connect companies and collect use cases.
- Connect existing facilities/fieldlabs to the democases and (if possible) develop new democases.
- Work up use cases and allocate them to the demonstration facilities
- Support search for funding

Example
democase



NEXT STEPS

Ultimately:

The “Additive Subtractive high precision & high finish production” platform will also be used to perform financial and technical capability studies on specific industrial components.

These study results will provide a clear picture for production companies on :

- New additive design opportunities
- Possibilities and needs to get to the required end product spec's (post machining operations)
- Realistic production times and related costs
- Practical translation of pilot line idea to own product portfolio

QUESTIONS?

